

Date: Tuesday, 7/31/2007 7:34:07 AM
 User: Jean-Luc Menard

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : FLOAT STEP MOUNTING LUG
Job Number : 33807	
Estimate Number : 11747	
P.O. Number : <u>N/A</u>	Part Number : D34591
This Issue : 7/31/2007 S.O. No. : <u>N/A</u>	Drawing Number : D3459 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : 11 Type : SMALL / MED FAB	Drawing Revision : A
Previous Run : 32292	Material : <u>N/A</u>
Written By : <u>JLM 07-07-30</u>	Due Date : 8/7/2007 Qty: <u>33</u> Um: Each
Checked & Approved By : _____	
Comment : Est Rev: A New Issue 06-01-06 JLM	
Est Rev: B Waterjet 06-05-23 ec	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6B0187X04000	6061-T6 Bar .178" x 4.0"
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Comment: Qty.: 0.3644 f(s)/Unit Total : 10.9305 f(s)
 4.00" X .188" BAR
 6061-T6
 (M6061T6B4.000X.188)
 Batch: M104878 LB 07-07-31

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET
 1-Cut as per Dwg D3459
 Dwg Rev: A
 Prog Rev: A

LB 07-07-3133

2-Deburr if necessary

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

LB 07-07-31

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

EP 07/07/3133

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock
 Location: N/A

LB 07-07-31 33

Date: Tuesday, 7/31/2007 7:34:08 AM
User: Jean-Luc Menard

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FLOAT STEP MOUNTING LUG

Job Number: 33807

Part Number: D34591

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



33

Comment: FINAL INSPECTION/W/O RELEASE

207/08/07

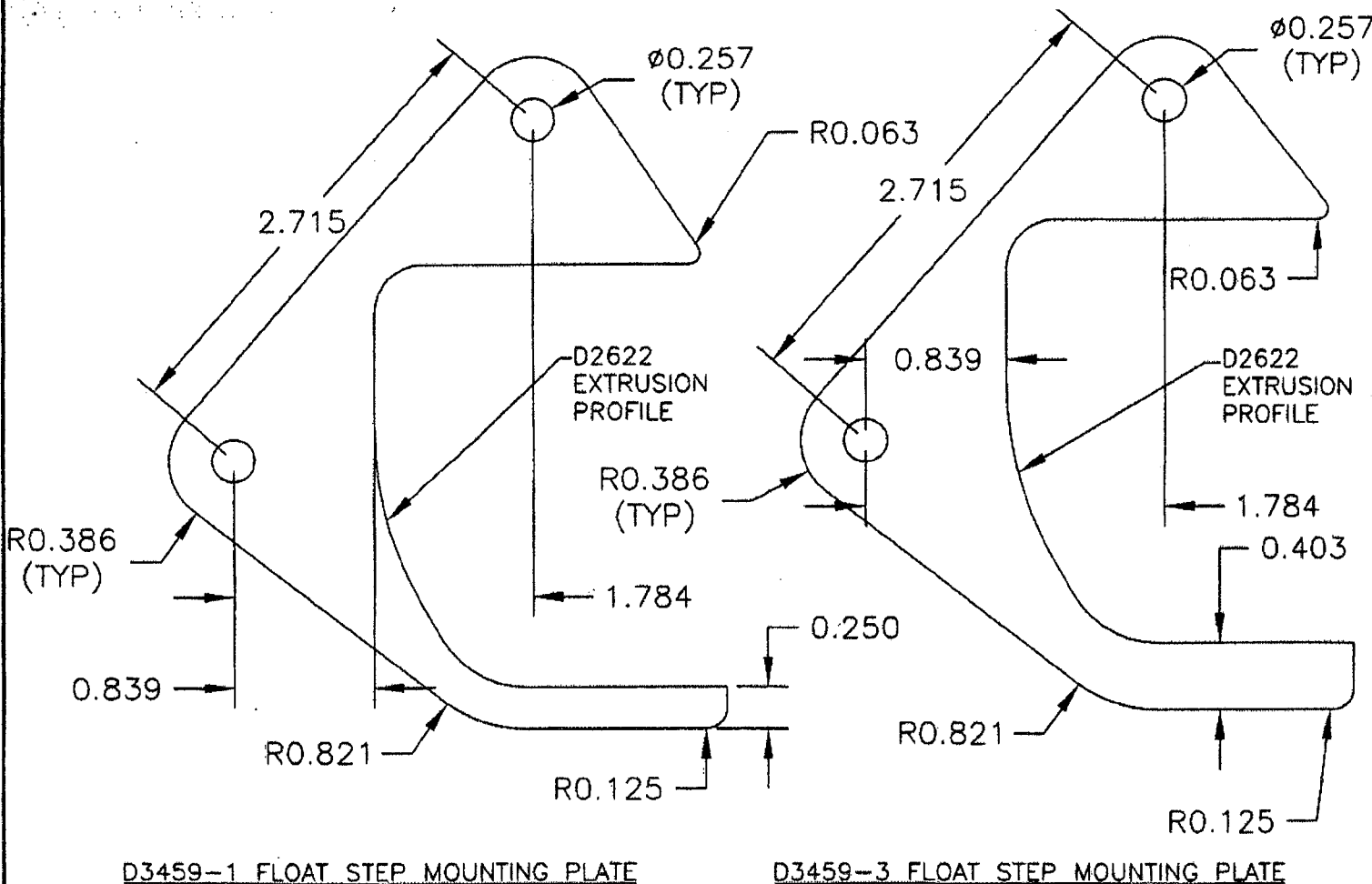
Job Completion



Final 07-07-30
CL 07/08/07

DART

DESIGN	DRAWN BY	DART AEROSPACE USA, INC.	REV. A
PH	PH	PORT HADLOCK, WA	
CHECKED	APPROVED	DRAWING NO.	SHEET 1 OF 1
PH	PH	D3459	
DATE	TITLE	SCALE	
05.09.23	FLOAT STEP MOUNTING PLATE	1:1	
A	05.09.23	NEW ISSUE	



D3459-1/-3 FLOAT STEP MOUNTING PLATE

- 1) MATERIAL: ALUMINUM 6061-T6 (QQ-A-250/11) 0.188 THICK
(REF DART SPEC. M6061T6S.188)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

RELEASED
05.11.14

